

EMS-GRIVORY
Via Innovativa 1
7013 Domat/Ems
Switzerland
Phone +41 81 632 78 88 - Fax +41 81 632 76 65
www.emsgrivory.com - welcome@emsgrivory.com

Designation	Polymer	Mechanical properties										Thermal properties					Electrical properties				Other properties						
		Tensile modulus (Pa)	Stress at break (MPa)	Strain at break (%)	Charpy impact strength (ISO 179) (kJ/m²)	Charpy impact strength (+23°C) (kJ/m²)	Charpy impact strength (30°C) (kJ/m²)	Charpy impact strength (+23°C) (kJ/m²)	Ball indentation hardness (MPa)	Melting temperature (Wag) (°C)	Temp. of deflection under load (10°C/min) (°C)	Temp. of deflection under load (180 MeV) (°C)	Coeff. of linear thermal expansion (parallel) (E/MK)	Coeff. of linear thermal expansion (normal) (E/MK)	Max. usage temperature (long term) (°C)	Max. usage temperature (normal) (E/MK)	Max. usage temperature (short term) (°C)	Volume resistivity (Ohm * m)	Surface resistivity (Ohm)	Electric strength (kV/mm)	Comparative tracking index (CTI)	Water absorption (Pa)	Humidity absorption (Pa)	Density (kg/m³)	Molding shrinkage (parallel) (%)	Molding shrinkage (normal) (%)	
Grivory HT																											
Grivory HT1V-5 FWA black 9225	PA6T/6HGF50	dry cond	18000	250	2	80	80	11	10	340	325	285	210	15	40	140	250	10 ¹¹	10 ¹²	30	600	3	1.3	1650	0.1	0.5	
Grivory HTV-5H1 black 9205	PA6T/6HGF50	dry cond	18000	250	2	80	80	11	10	340	325	285	210	15	40	150	250	10 ¹¹	10 ¹²	30	600	3	1.3	1650	0.1	0.5	
Grivory HTV-5X1 black 9205	PA6T/6HGF50	dry cond	18000	250	2	80	80	11	10	340	325	285	210	15	40	140	250	10 ¹¹	10 ¹²	30	600	3	1.3	1650	0.1	0.5	
Grivory HT1V-5 HY black 9205	PA6T/6HGF50	dry cond	18000	250	2	80	80	11	10	340	325	285	210	15	40	150	250	10 ¹¹	10 ¹²	30	600	3	1.3	1650	0.1	0.6	
Grivory XE 16125 black 9839	PA6T/6HGF50	dry cond	19500	275	1.9	75	75	30	30	350	325	> 290	250	15	40	150	260	10 ¹¹	10 ¹²	35	600	3	1.3	1650	0.1	0.2	
Grivory HT2V-5H	PA6T/66GF50	dry cond	17500	250	2	75	60	11	11	325	310	280	230	10	55	140	240	10 ¹⁰	10 ¹²	38	600	3.5	1.2	1620	0.1	0.7	
Grivory HT2VZ-33H	PA6T/66GF33	dry cond	11000	200	2.5	55	50	10	9	260	310	285	200	20	60	140	240	10 ¹⁰	10 ¹²	38	600	5	2	1440	0.1	0.9	
Grivory HT2V-3H LF	PA6T/66GF30	dry cond	11000	185	2	50	45	7	7	270	310	280	170	20	70	140	240	10 ¹⁰	10 ¹²	37	575	4.5	2	1470	0.2	0.8	
Grivory HT2V-3X V0 black 9021	PA6T/66GF30	dry cond	10500	140	2	40	35	7	6	240	310	280	190	25	45	150	240	10 ¹⁰	10 ¹¹	34	600	3.5	1.3	1430	0.1	0.9	
Grivory HT2C-3X black 9833	PA6T/66CF30	dry cond	24500	275	2	55	50	8	7	300	310	290	245	15	75	140	240	50	100	-	-	4.5	1.5	1320	0.1	0.5	
Grivory HT2C-3X LF black 9833	PA6T/66CF30	dry cond	24000	240	1.5	40	40	7	5	290	310	280	210	10	70	140	240	50	100	3	-	4.3	1.5	1400	0.1	0.3	
Grivory XE 4216 black 9233	PA6T/66+XGF30	dry cond	11000	190	2.7	55	45	9	7	260	300	240	155	20	80	150	250	10 ¹⁰	10 ¹²	45	525	5.4	2.1	1430	0.2	0.9	
Grivory HT3Z black 9564	PA10T/X	dry cond	2600	60	11	no break	80	12	12	140	295	115	-	80	80	140	240	10 ¹⁰	10 ¹¹	33	600	2.6	1.5	1130	2	1.8	
Grivory HT3Z LF black 9564	PA10T/X	dry cond	2700	80	3	100	95	6	6	140	295	110	85	80	80	140	240	10 ¹⁰	10 ¹¹	33	400	2.5	1.4	1190	1.8	1.2	
Grivory XE 4027 black 9916	PA10T/XGF30	dry cond	10000	130	2	50	50	8	7	235	295	260	155	20	70	150	-	10 ¹⁰	10 ¹¹	33	600	2.3	0.9	1410	0.3	1	
Grivory XE 4120 black 9916	PA10T/XGF30	dry cond	11500	150	2	55	45	8	6	255	315	280	160	20	55	150	250	10 ¹⁰	10 ¹¹	33	600	2.2	1.1	1430	0.2	0.8	
Grivory XE 4095 black 9225	PA10T/XGF50	dry cond	17000	220	2	80	75	11	10	280	295	270	240	15	60	150	260	10 ¹⁰	10 ¹¹	32	600	1.7	0.8	1580	0.2	0.7	
Grivory XE 4202 black 9564	PA10T/X	dry cond	1300	35	20	no break	60	40	40	-	265	75	-	-	-	-	-	-	-	-	-	2.8	-	1040	-	-	
Grivory GV																											
Grivory GC-4H black 9833	PA66+PA6I/XCF40	dry cond	31000	260	1.5	55	45	7	4	280	260	235	175	10	80	100-120	220	50	50	-	-	4.5	1.4	1340	0.1	0.2	
Grivory GCL-3H anthracite	PA66+PA6I/XCF30	dry cond	22500	315	1.6	55	55	16	20	320	260	255	240	10	25	100-120	220	30	30	50	-	4.7	1.5	1280	-	0.1	
Grivory GM-4H	PA66+PA6I/XMD40	dry cond	7000	100	3	80	75	6	4	225	260	105	60	90	90	100-120	220	10 ¹²	10 ¹³	26	600	4.5	1.4	1450	0.8	0.8	
Grivory GV-2H	PA66+PA6I/XGF20	dry cond	8200	145	3	50	35	7	6	225	260	230	65	10	100	100-120	220	10 ¹²	10 ¹³	33	575	5	1.5	1280	0.1	0.8	
Grivory GV-4H	PA66+PA6I/XGF40	dry cond	14000	230	3	90	70	13	11	255	260	235	145	15	90	100-120	220	10 ¹²	10 ¹³	33	600	4.5	1.4	1470	0.1	0.6	
Grivory GV-5 FWA black 9225	PA66+PA6I/XGF50	dry cond	18000	250	2.5	90	80	15	13	280	260	235	165	15	90	100-120	220	10 ¹²	10 ¹³	33	600	4	1.4	1560	0.1	0.4	
Grivory GV-5H	PA66+PA6I/XGF50	dry cond	18000	250	2.5	90	80	15	13	280	260	235	165	15	90	100-120	220	10 ¹²	10 ¹³	33	600	4	1.4	1560	0.1	0.4	
Grivory GV-5HL black 9914	PA66+PA6I/XGF50	dry cond	17000	220	2	70	50	14	15	270	255	230	170	15	70	100-120	220	10 ¹²	10 ¹³	29	225	4	1.4	1600	0.1	0.5	
Grivory GV-6H	PA66+PA6I/XGF60	dry cond	22000	260	2	80	80	14	13	315	260	235	175	15	90	100-120	220	10 ¹²	10 ¹³	33	600	3.5	1.2	1690	0.1	0.3	
Grivory GVL-4H black 9915	PA66+PA6I/XGF40	dry cond	14500	230	2.3	80	70	25	25	265	260	250	210	20	60	100-120	220	10 ¹⁰	10 ¹¹	33	600	4.5	1.4	1470	0.1	0.4	
Grivory GVL-5H black 9915	PA66+PA6I/XGF50	dry cond	18000	260	2.2	95	80	30	30	290	260	255	220	20	50	100-120	220	10 ¹⁰	10 ¹¹	33	600	4	1.3	1560	0.1	0.3	
Grivory GVL-6H black 9915	PA66+PA6I/XGF60	dry cond	23000	290	2	105	85	35	35	315	260	255	225	20	40	100-120	220	10 ¹⁰	10 ¹¹	33	500	3.5	1.2	1690	0.1	0.2	
Grivory GVN-35H black 9915	PA66+PA6I/XGF35	dry cond	10500	170	4	85	80	15	13	215	260	235	70	15	90	100-120	220	10 ¹²	10 ¹³	35	575	4.5	1.5	1400	0.1	0.5	
Grivory GVX-5H black 9915	PA66+PA6I/XGF50	dry cond	18000	250	2.5	80	65	15	15	290	260	245	175	20	50	100-120	220	10 ¹⁰	10 ¹²	33	600	4	1.4	1560	0.1	0.3	
Grivory GVX-65H black 9915	PA66+PA6I/XGF65	dry cond	25500	300	1.9	75	70	15	15	345	260	250	215	15	50	100-120	220	10 ¹⁰	10 ¹²	33	600	3.2	1.1	1770	0.1	0.2	
Grivory GVX-7H black 9915	PA66+PA6I/XGF70	dry cond	28000	290	1.5	60	60	15	15	370	260	250	220	10	30	100-120	220	10 ¹⁰	10 ¹²	33	600	2.9	1	1850	0.1	0.2	
Grilamid TR																											
Grilamid TR 30 nat	PA6I/X	dry cond	2900	105*	>50	no break	no break	12	12	160	-	125	-	60	60	80-100	120	10 ¹¹	10 ¹²	27	600	7	2	1150	0.7	0.7	
Grilamid TR 55	PA12/MACMI	dry cond	2200	75*	>50	no break	no break	7	7	120	-	130	-	80	80	80-100	120	10 ¹¹	10 ¹²	31	600	3.5	1.5	1060	0.6	0.7	
Grilamid TR 55 LX	PA12/MACMI	dry cond	2000	75*	>50	no break	no break	9	8	110	-	80	-	90	90	80	95	10 ¹¹	10 ¹²	32	600	2.5	1	1040	0.5	0.6	
Grilamid TR 90	PAMACM12	dry cond	1600	60*	>50	no break	no break	9	9	90	-	115	-	90	90	80-100	120	10 ¹¹	10 ¹²	34	600	3	1.5	1000	0.7	0.8	
Grilamid TR 90 UV	PAMACM12	dry cond	1600	60*	>50	no break	no break	10	9	-	-	115	-	90	90	-	-	10 ¹¹	10 ¹²	31	600	3	1.5	1000	0.7	0.8	
Grilamid TR XE 4139 black 9231	PA6I/X	dry cond	2800	105*	>50	no break	no break	12	11	160	-	125	-	60	60	-	-	10 ¹¹	10 ¹²	27	600	9	3.5	1150	0.7	0.7	
Grilamid TRXV-50X9 black 9230	PAMACM12GF50	dry cond	12500	160	2	65	60	16	15	190	-	115	105	20	80	80-110	120	10 ¹¹	10 ¹²	32	600	1	0.3	1500	0.1	0.1	
* Stress at yield																											
Grilamid																											
Grilamid 2SV-30H black 9992	PA610GF30	dry cond	9000	155	4	95	90	18	11	180	222	200	120	25	80	100-110	160	10 ¹⁰	10 ¹¹	45	600	4	1	1310	0.2	0.8	
Grilamid L 20 G	PA12	dry cond	1600	45	>50	no break	no break	6	6	75	178	45	-	120	140	-	-	10 ¹¹	10 ¹²	32	600	1.5	0.7	1010	0.8	0.8	
Grilamid LBV-30H FWA black 9225	PA12GF30	dry cond	8000	130	6	100	100	15</																			